

# REAR MOUNT INSTRUCTIONS

## NOTICE

After completing installation, these instructions should be placed with the product for the owner's future use.

## NOTICE

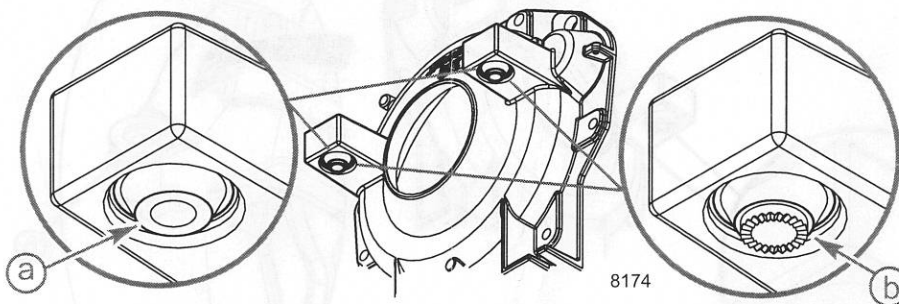
This document is written to aid our dealers and company service personnel in the proper installation or service of our products. Persons who are not familiar with these or similar products produced by Mercury Marine, and who have not been trained in the recommended servicing or installation procedures should have the work performed by an authorized Mercury Marine dealer technician. Improper installation or servicing of the Mercury product could result in damage to the product or personal injury to the installer or persons operating the product.

## Mount - All Models

### ⚠ CAUTION

Avoid product damage caused by improper engine alignment. Improper engine alignment can be caused by mismatched flywheel housing mounts and inner transom plate mounting hardware. Ensure that the flywheel housing mounts and the inner transom plate mounting hardware, port and starboard, are the correct parts and match before installing the engine.

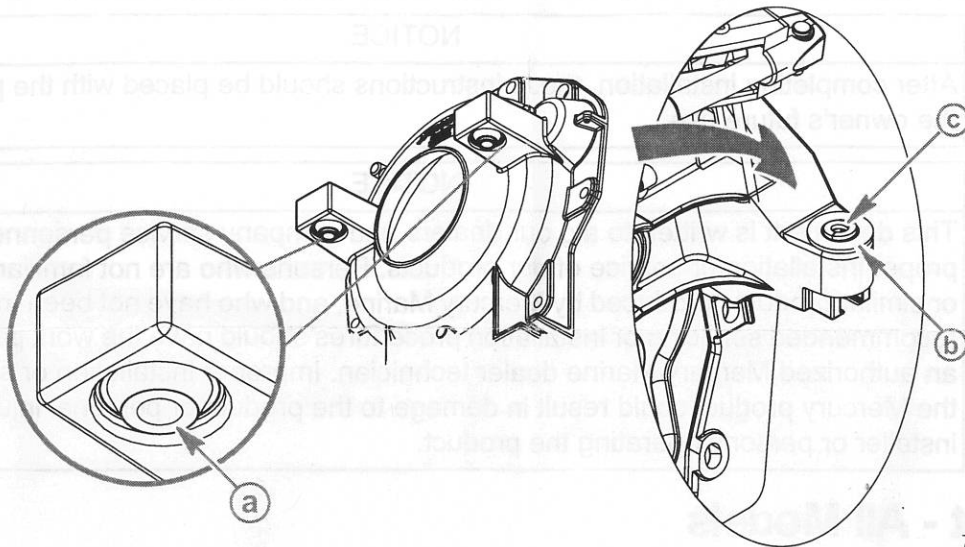
1. Determine the type of flywheel housing mounts installed.



a - Early style mount - smooth surface

b - New design mount - knurled surface

2. On models with early style mounts - smooth bottom surface: Use the fiber washer and the double-wound lockwasher.



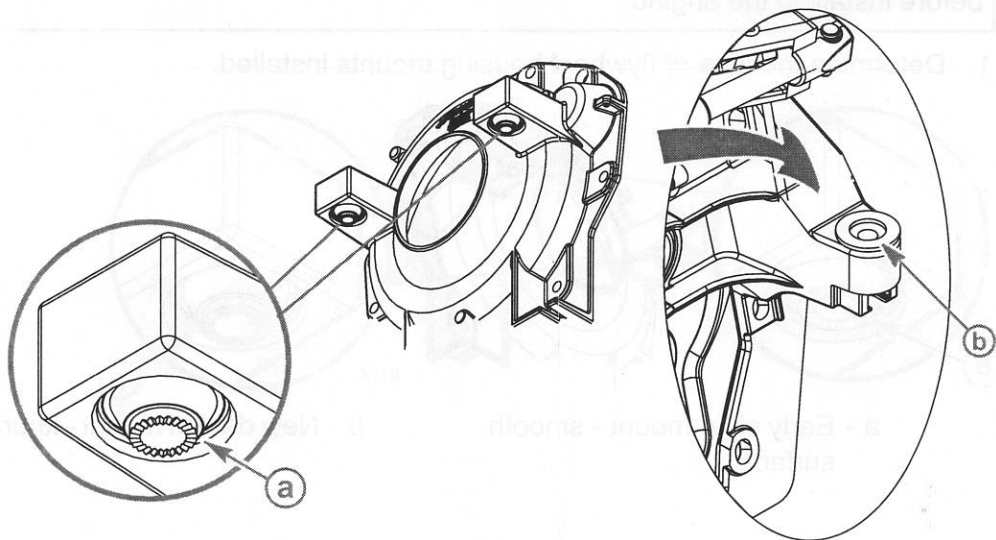
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a - Early style mount - smooth surface

c - Double-wound lockwasher

b - Fiber washer

3. On models with new design mounts - knurled bottom surface: Use the fiber washer only. Do not use the double-wound lockwasher.



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a - Late style mount - knurled surface

b - Fiber washer